

3M CO Reported by NELSON RONALD G

FORM 4

(Statement of Changes in Beneficial Ownership)

Filed 10/31/03 for the Period Ending 10/30/03

Address 3M CENTER

BLDG. 220-11W-02

ST PAUL, MN 55144-1000

Telephone 6517332204

CIK 0000066740

Symbol MMM

SIC Code 3841 - Surgical and Medical Instruments and Apparatus

Industry Constr. - Supplies & Fixtures

Sector Capital Goods

Fiscal Year 12/31



3M CO

FORM 4

(Statement of Changes in Beneficial Ownership)

Filed 10/31/2003 For Period Ending 10/30/2003

Address 3M CENTER BLDG. 220-11W-02

ST PAUL, Minnesota 55144-1000

Telephone 651-733-2204
CIK 0000066740
Industry Conglomerates

Sector Conglomerates Fiscal Year 12/31







[] Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

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STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF SECURITIES

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(f) of the Investment Company Act of 1940

1. Name and Address of Reporting Person *					2. Issuer Name and Ticker or Trading Symbol								5. Relationship of Reporting Person(s) to Issuer (Check all applicable)								
NELSON RO	NALD (G		3]	M	C) [N	1MI	M]											
(Last) (First) (Middle)					3. Date of Earliest Transaction									Directo			_		% Ow		
						(MM/DD/YYYY)									X Office below)	er (give title	e below)		(Other	(specify
															VICE PRESIDENT & CONTROLLER						ER
(Street)						10/30/2003 4. If Amendment, Date Original Filed									6. Individual or Joint/Group Filing (Check						
														Applicable Line)							
(City) (State) (Zip)					_ X _ Form filed by One Reporting Per Form filed by More than One Rep											erson	ı				
		Table I	- Non-l	Deriv	ati	ve S	Secur	ities	A	equire	d, D	ispo	sed of, o	or B	eneficially	y Owned					
1.Title of Security				2. Trans	s.	2A	emed	3. Trans			urities Acquired Disposed of (E			5. Amount of Securitie Owned Following Rep				6.			ature of
(Instr. 3) Date			Date		Ex	ecution	Code	le (Instr.		3, 4 and 5)		(s)	"		ported Transaction		Form:		Bene	eficial	
							Date, if any	(Instr 8)	u.				(Instr. 3 a		and +)			or I	Indirect (ership r. 4)
											(A) or							(I) (4)	Instr.		
								Code	V	Amount		Pr	ice								
Common Stock (1)				10/30/2	003	3		M		2100	A	\$24.1	1186		3625	4			D		
Common Stock															1810)				by 401k Trus	x/PAESOP st
Tabl	le II - Dei	rivative S	Securiti	es Be	nei	ficia	allv O	wne	d (e.g	puts	. cal	ls. warr	rants	s, options,	convert	ible se	cur	ities)		
1. Title of Derivate	2.	3. Trans.	3A.	4.		5.1	Number	of 6	5. D	ate Exer	cisabl	le	7. Title an	nd An	nount of	8. Price of	9. Numl		10.		11. Nature
Security (Instr. 3)	or Exercise	Conversion Date Deer Exercise Exec			Trans. Code		Derivative Securities			nd Expiration Date		te	Securities Unde Derivative Secu			of derivati	vative Forn			of Indirect Beneficial	
	Price of Date, if						Acquired (A) or Disposed						(Instr. 3 a	(Instr. 3 and 4)		(Instr. 5)	Securitie Benefici	l l		Ownership (Instr. 4)	
	Security			8)		(D)											Owned	•	Direct (D) or Indirect	(D)	,
						5)	su. J, 4	anu						Reported (I)					(I) (Ins		
				Code	e V	(A)	(D	l I	Date Exe	e rcisable		ation	Title		ount or nber of res		(s) (Inst	ction 4) tr. 4)			
Incentive Stock Option (right to buy)	\$24.1186	10/30/2003		М			2100	0	5/1()/1995	5/10/	2004	Common Stock	1	2100	\$0	2046	í	D		
Incentive Stock Option (right to buy)	\$28.6348								5/9	/1996	5/9/2	005	Common Stock	1	3490		3490)	D		
Incentive Stock Option (right to buy)	\$31.5175							4	5/14	1/1997	5/14/	2006	Common Stock	1	3172		3172	2	D		
Incentive Stock Option (right to buy)	\$43.35								5/9	/2001	5/9/2	010	Common Stock	1	2306		2306	<u> </u>	D		
Incentive Stock Option (right to buy)	\$45.85								5/13	3/1998	5/13/2007		Common Stock	1 2180			2180	180			
Incentive Stock Option (right to buy)	\$46.675								5/12	2/1999	5/12/	2008	Common Stock	1	2142		2142	2	D		

1. Title of Derivate Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Trans. Date	3A. Deemed Execution Date, if any	4. Trans. Code (Instr. 8)		5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)				7. Title and Amount of Securities Underlying Derivative Security (Instr. 3 and 4)		8. Price of Derivative Security (Instr. 5)	of derivative Securities Beneficially Owned Following Reported	Security: Direct (D) or Indirect (I) (Instr.	Beneficial
				Code	V	(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		Transaction (s) (Instr. 4)	4)	
Incentive Stock Option (right to buy)	\$47.5							5/11/2000	5/10/2009	Common Stock	2104		2104	D	
Incentive Stock Option (right to buy)	\$58.625							5/8/2002	5/8/2011	Common Stock	1704		1704	D	
Non-Qualified Stock Option (right to buy)	\$46.675							5/12/1999	5/12/2008	Common Stock	9018		9018	D	
Non-Qualified Stock Option (right to buy)	\$47.5							5/11/2000	5/10/2009	Common Stock	19016		19016	D	
Non-Qualified Stock Option (right to buy)	\$48.875							5/8/2001	5/9/2005	Common Stock	7572		7572	D	
Non-Qualified Stock Option (right to buy)	\$52.5							5/1/2002	5/6/2005	Common Stock	3130		3130	D	
Non-Qualified Stock Option (right to buy)	\$52.5							5/1/2002	5/12/2006	Common Stock	10140		10140	D	
Non-Qualified Stock Option (right to buy)	\$58.625							5/8/2002	5/8/2011	Common Stock	30896		30896	D	
Non-Qualified Stock Option (right to buy)	\$61.85							5/14/2004	5/12/2013	Common Stock	32600		32600	D	
Non-Qualified Stock Option (right to buy)	\$62.3							11/7/2002	5/7/2004	Common Stock	1550		1550	D	
Non-Qualified Stock Option (right to buy)	\$62.3							11/7/2002	5/6/2005	Common Stock	1116		1116	D	
Non-Qualified Stock Option (right to buy)	\$62.3							11/7/2002	5/7/2010	Common Stock	15074		15074	D	
Non-Qualified Stock Option (right to buy)	\$64.5							5/15/2003	5/14/2012	Common Stock	32600		32600	D	
Non-Qualified Stock Option (right to buy)	\$69.35							2/6/2004	5/7/2004	Common Stock	1706		1706	D	
Non-Qualified Stock Option (right to buy)	\$69.35							2/6/2004	5/12/2006	Common Stock	3238		3238	D	
Non-Qualified Stock Option (right to buy)	\$69.35							2/6/2004	5/11/2007	Common Stock	14620		14620	D	
Non-Qualified Stock Option (right to buy)	\$69.35				П			2/6/2004	5/12/2008	Common Stock	7768		7768	D	

Explanation of Responses:

On September 29, 2003, the common stock of 3M Company split 2-for-1. The shares of common stock reported on Table I and all options reported on Table II have been adjusted to reflect the split.

Reporting Owners

Reporting Owner Name /	Relationships								
1 0	Director	10% Owner	Officer	Other					
NELSON RONALD G			VICE PRESIDENT &						

Signatures

By: George Ann Biros For: Ronald G. Nelson

10/31/2003

** Signature of Reporting Person

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- * If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

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